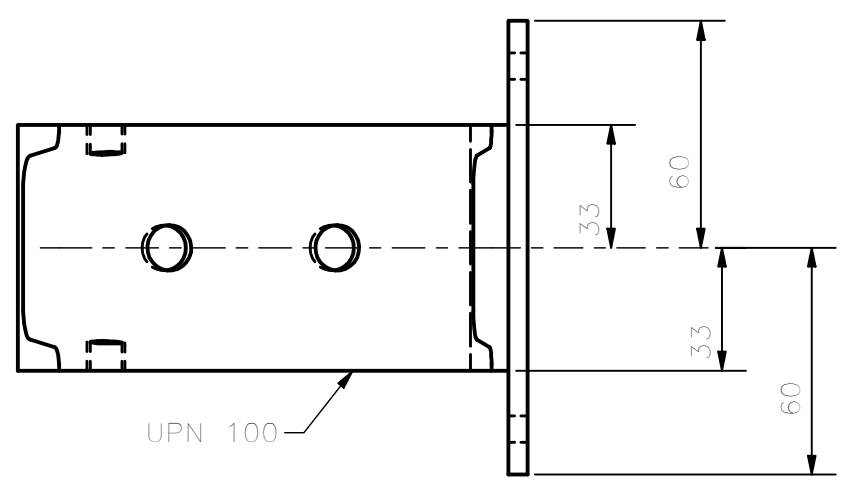
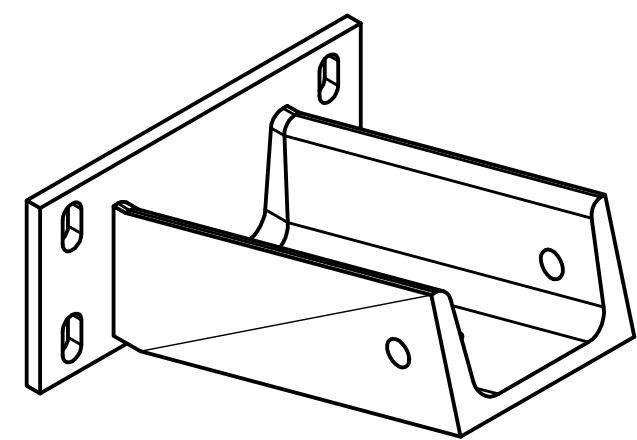
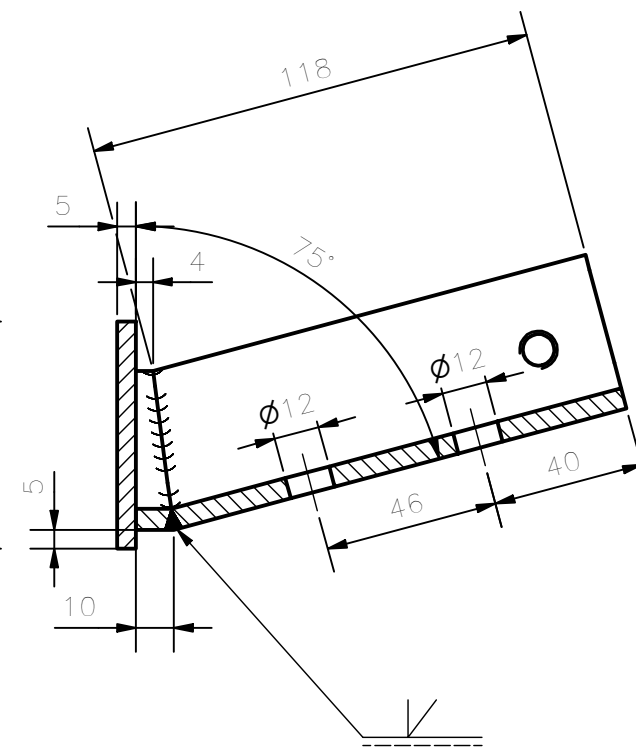
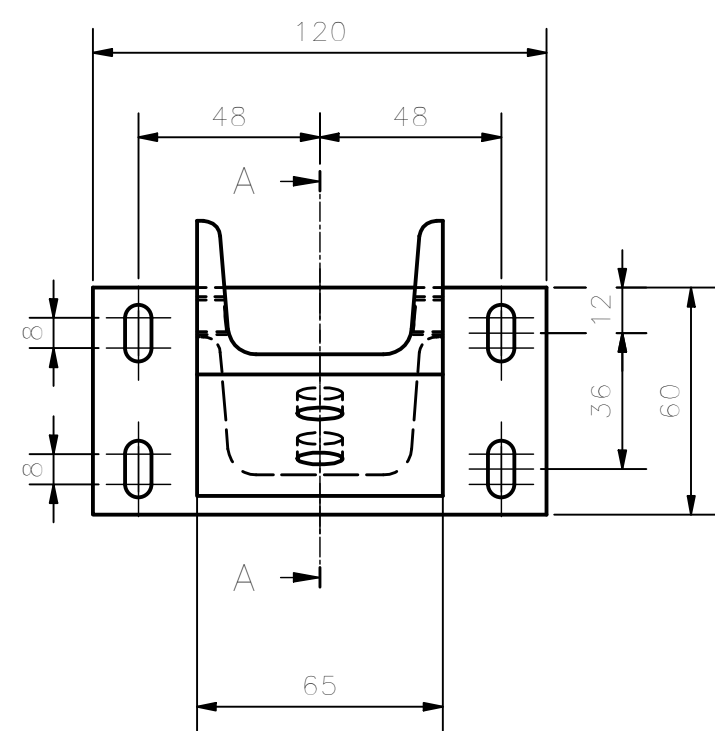
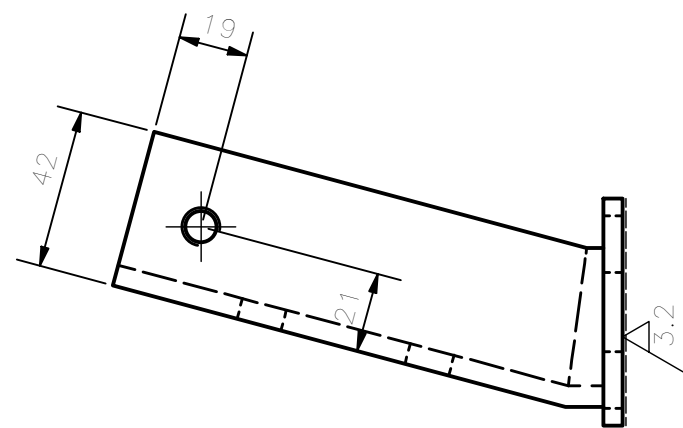
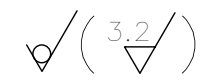


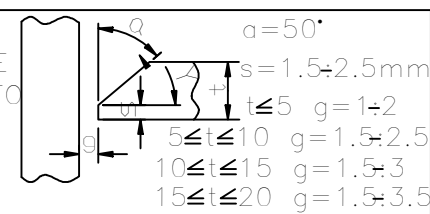


NOTE: 1) ----- MACHINING ALLOWANCE
2) NOT DIMENSIONED CHAMFER 0.5x45°



UPN 100

SALDATE A 1/2 V TIPICHE
GIUNTI A T AD ANGOLO RETTO
TYPICAL 1/2 V WELDS
RIGHT ANGLE T JOINT



SALDATE D'ANGOLO TIPICHE
SALVO ECCEZIONI INDICATE
TYPICAL FILLET WELDS
EXCEPT WHERE OTHERWISE NOTED



 EIE GROUP		EIE GROUP via Torino 151A - Mestre Venezia - 30172 - ITALY tel. +39 041 5317906 - www.eie.it		 ASTRI mini-array - CTA Small Size Telescope prototypes	
Material: Welded construction steel S355J0 EN10027		Surface:	Tolerances according to: ISO 2768/1-m ISO 2768/2-k	Roughness:	Commissa/Job no.: G0113
Status:		Mass: 1,17 kg	Scale: 1:2	Naming: Electro Mechanics Electrical System LPS & Grounding LPS EL brush support	
		Date: 04/02/2014	Name: AS		
		Checked: 04/02/2014	AB		
		Approved: 14/02/2014	GPM		
		Drawing size: A3	Drawing N. 7634-120-02-00		Sheet: 1 / 1
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